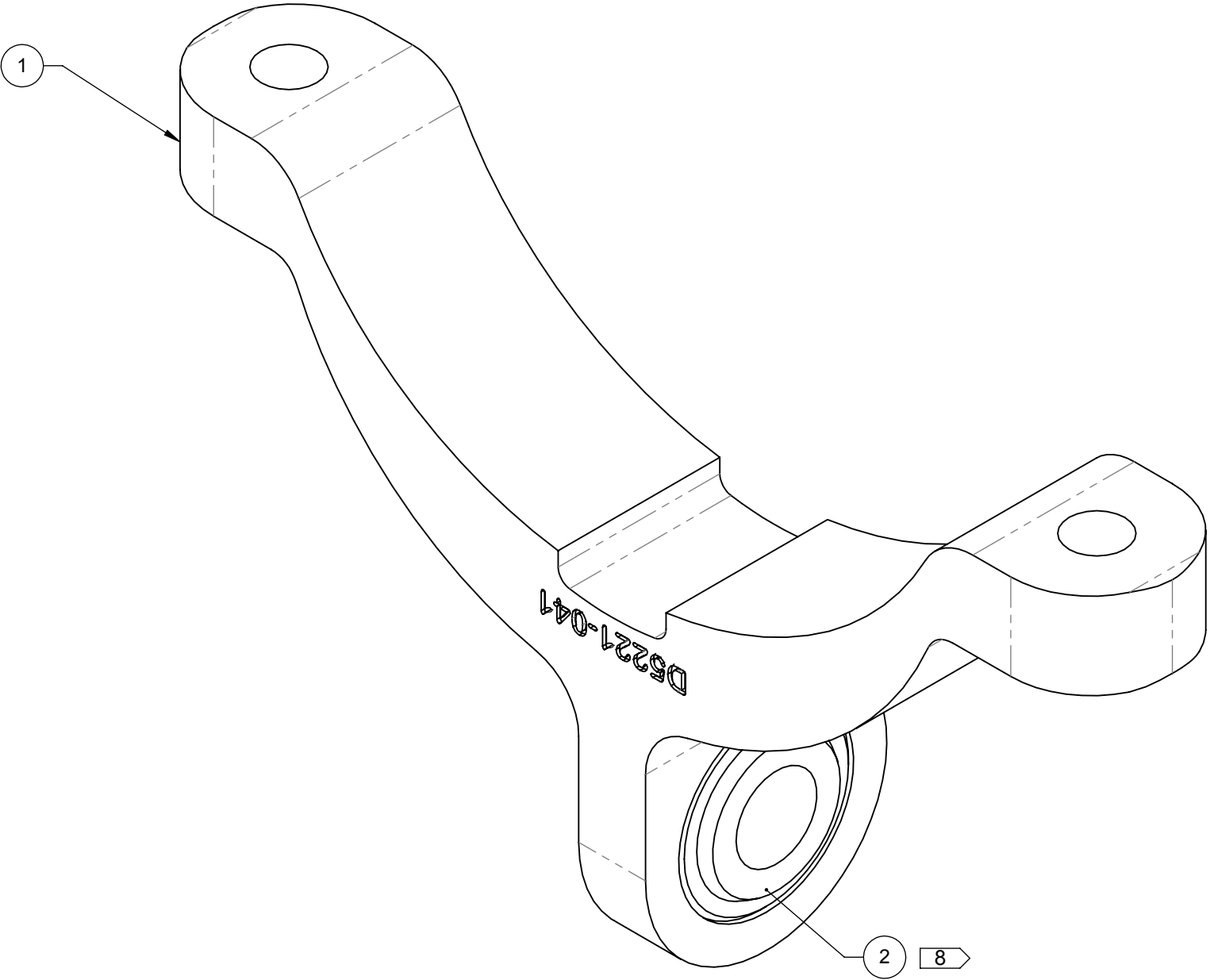


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5221-041	CLAMP ASSY
1	1	D5221-1	CLAMP
2	1	D2611	BEARING

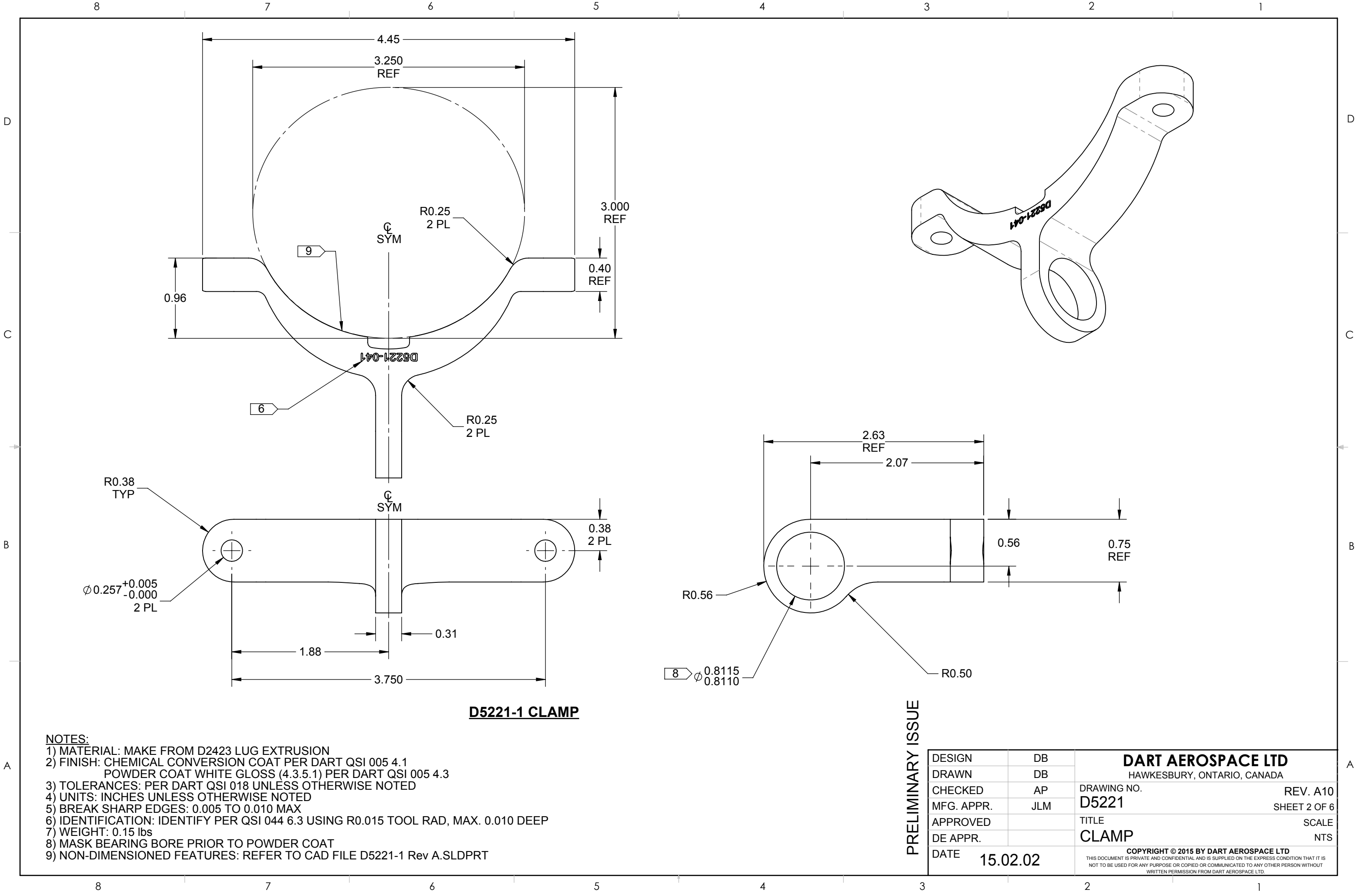


D5221-041 CLAMP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.19 lbs
 - 8) PRESS FIT D2611 BEARING AND STAKE 4 PLACES EACH SIDE

PRELIMINARY ISSUE

A	NEW ISSUE		DB	15.02.02
REV.	DESCRIPTION		BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DB			
CHECKED	AP	DRAWING NO. D5221	REV. A10	
MFG. APPR.	JLM		SHEET 1 OF 6	
APPROVED		TITLE CLAMP	SCALE	
DE APPR.			NTS	
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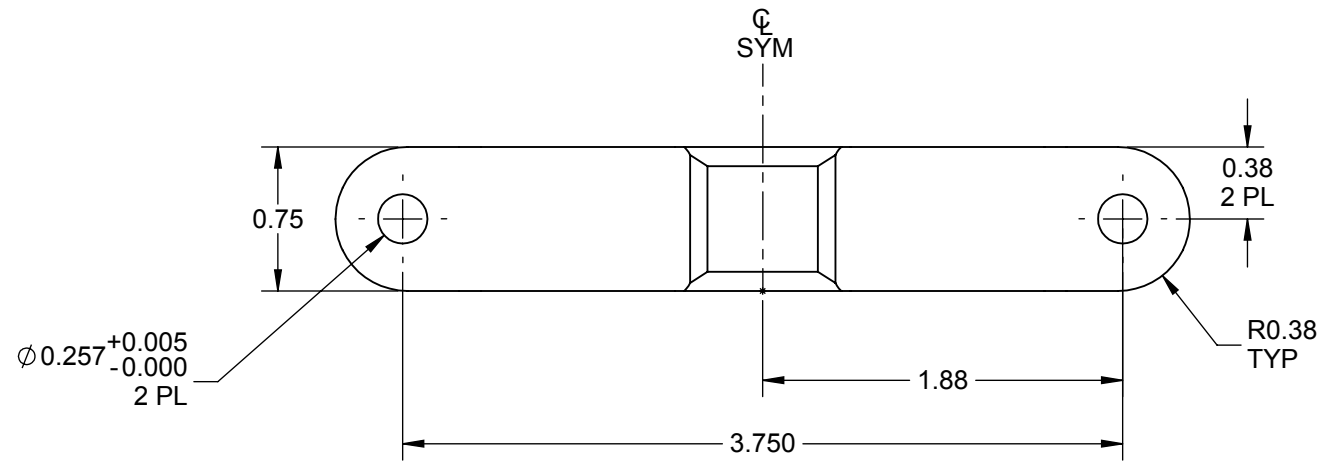
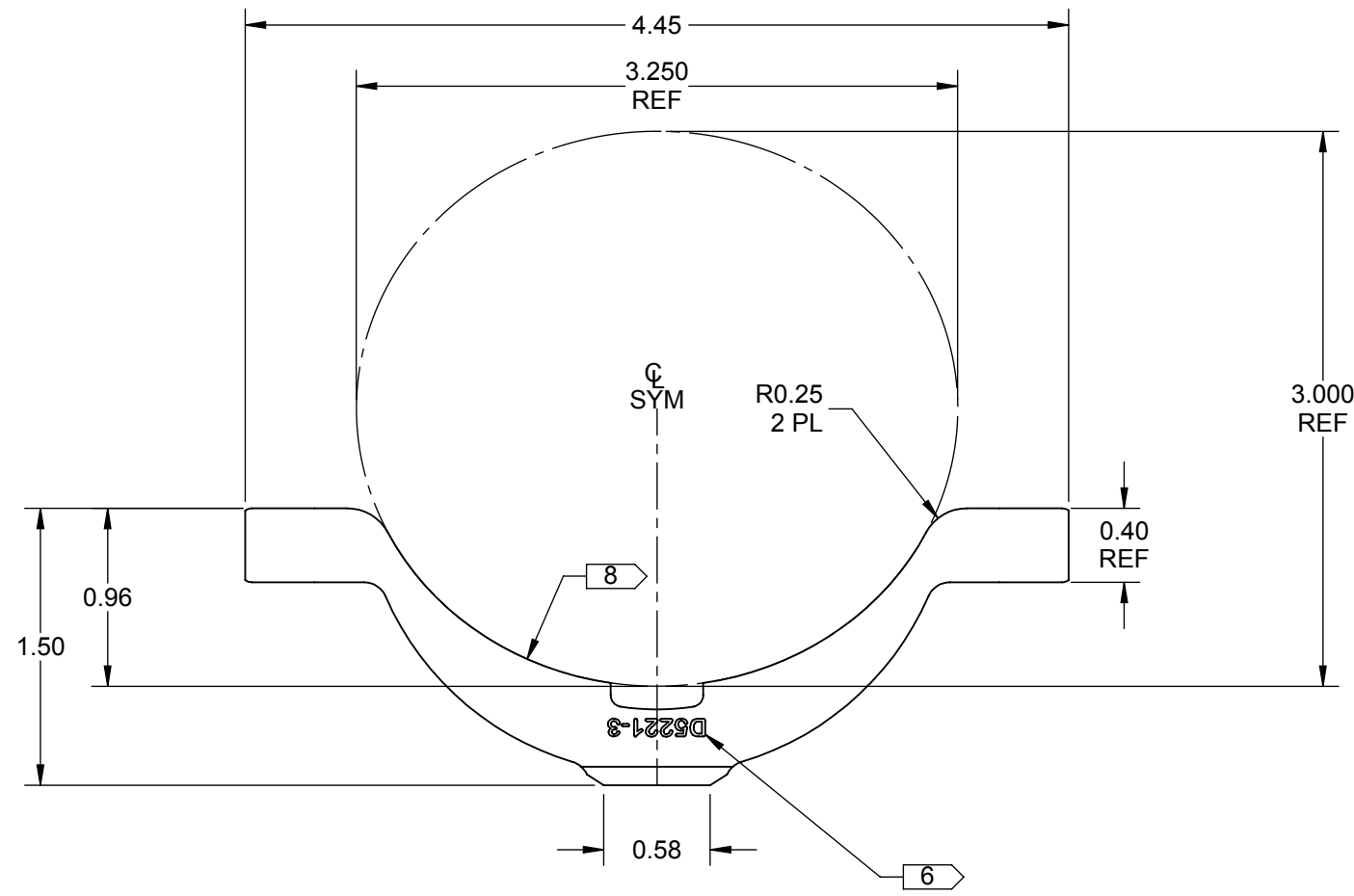


NOTES:

- 1) MATERIAL: MAKE FROM D2423 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 USING R0.015 TOOL RAD, MAX. 0.010 DEEP
- 7) WEIGHT: 0.15 lbs
- 8) MASK BEARING BORE PRIOR TO POWDER COAT
- 9) NON-DIMENSIONED FEATURES: REFER TO CAD FILE D5221-1 Rev A.SLDPRT

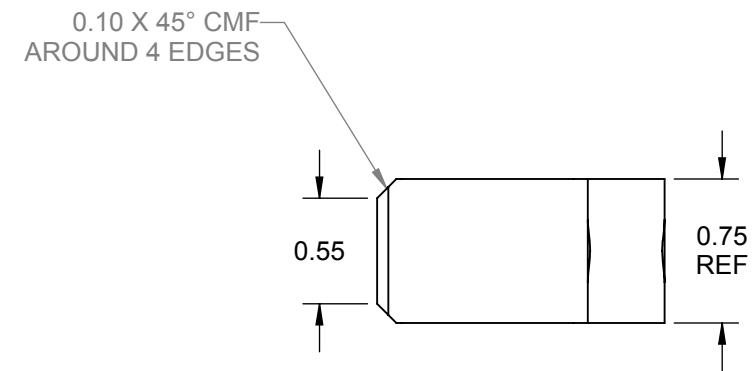
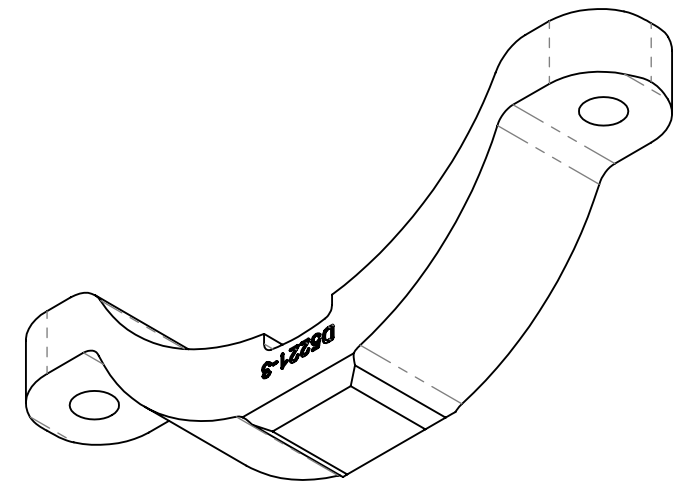
PRELIMINARY ISSUE

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MFG. APPR.	JLM		SHEET 2 OF 6
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D5221-3 CLAMP

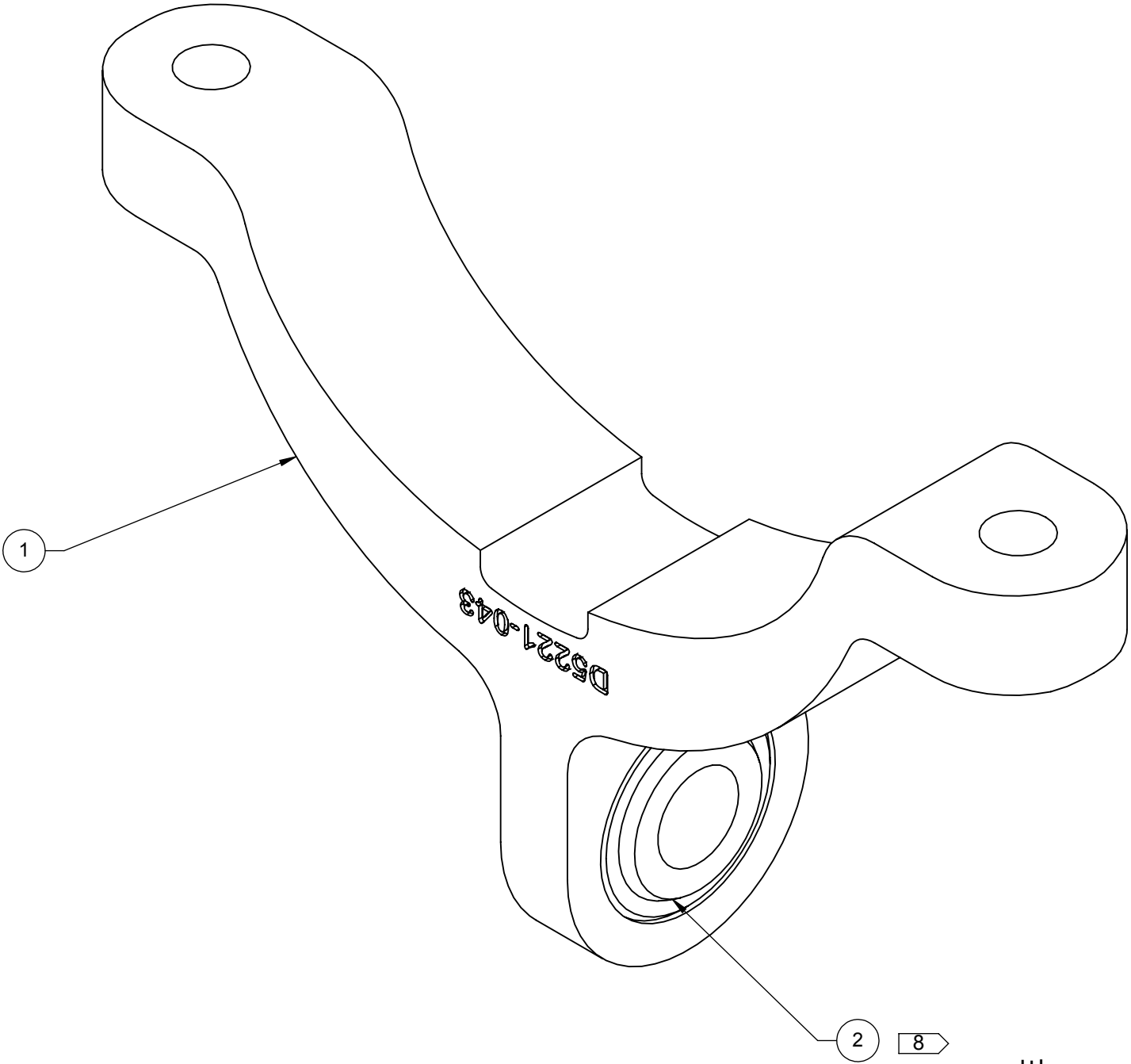
- NOTES:
- 1) MATERIAL: MAKE FROM D2423 LUG EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 USING R0.015 TOOL RAD, MAX. 0.010 DEEP
 - 7) WEIGHT: 0.13 lbs
 - 8) NON-DIMENSIONED FEATURES: REFER TO CAD FILE D5221-3 Rev A.SLDPRT



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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5221-043	CLAMP ASSY
1	1	D5221-5	CLAMP
2	1	D2611	BEARING

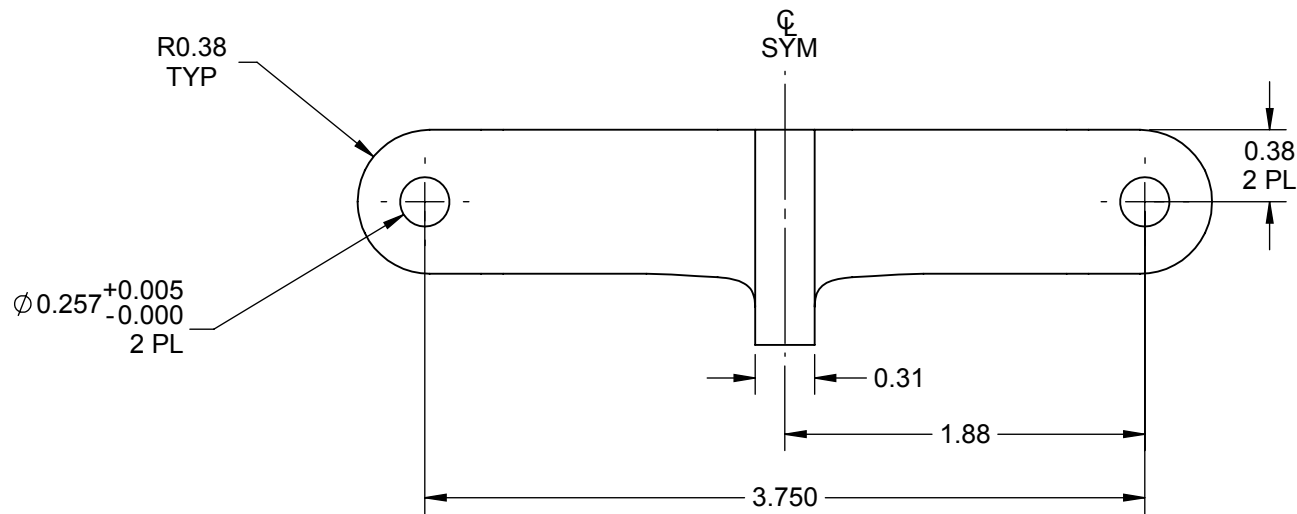
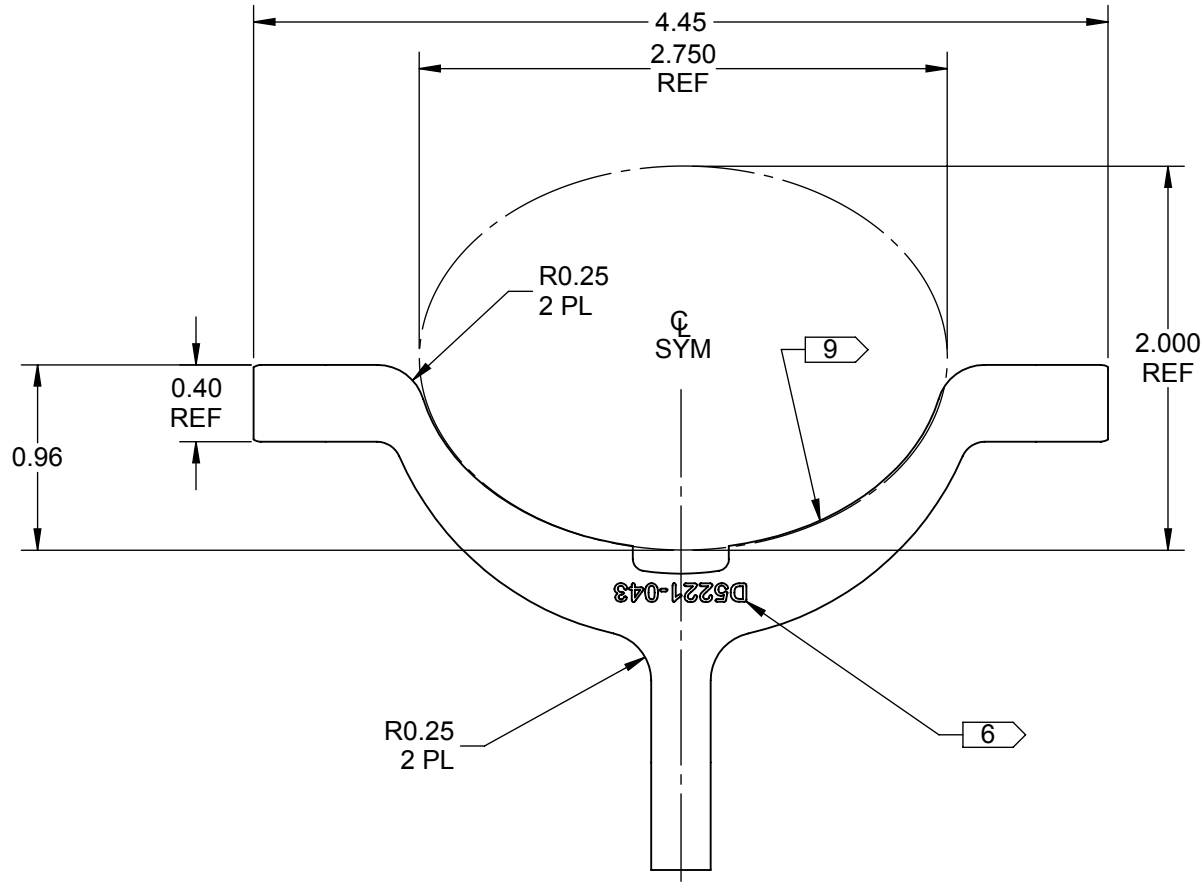


D5221-043 CLAMP ASSY

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.19 lbs
8) PRESS FIT D2611 BEARING AND STAKE 4 PLACES EACH SIDE

PRELIMINARY ISSUE

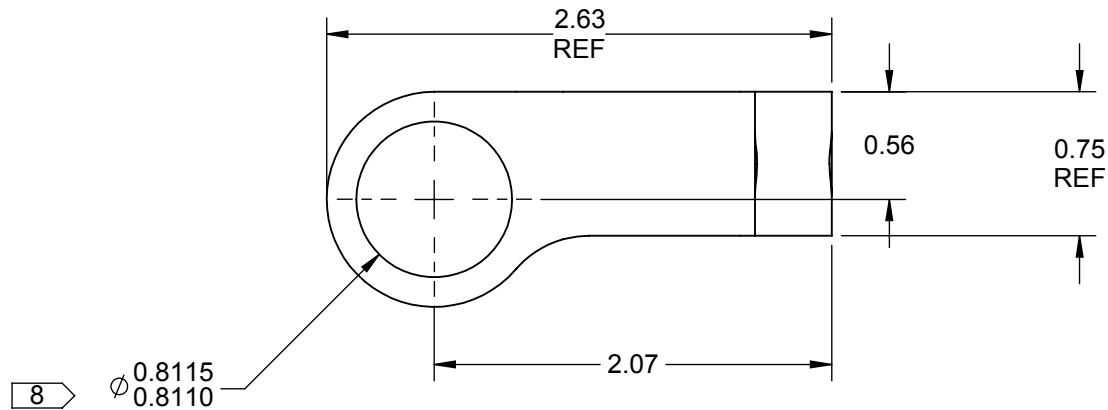
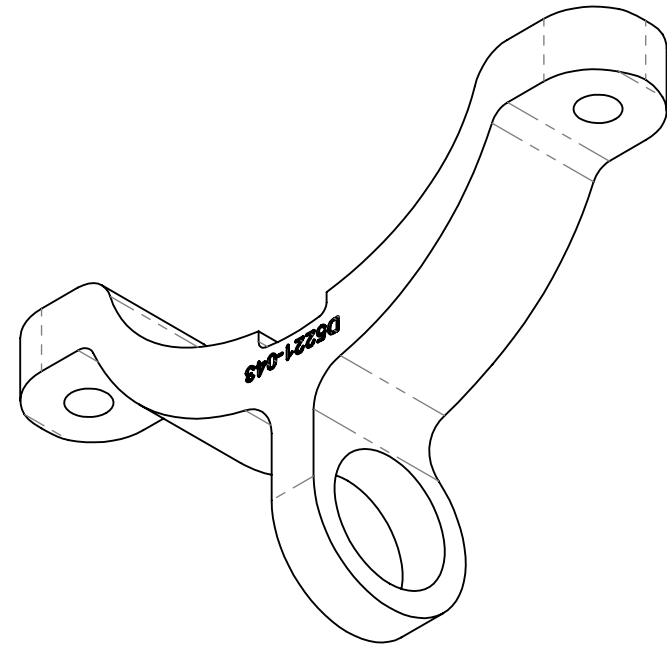
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	AP	DRAWING NO. D5221	REV. A10
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D5221-5 CLAMP

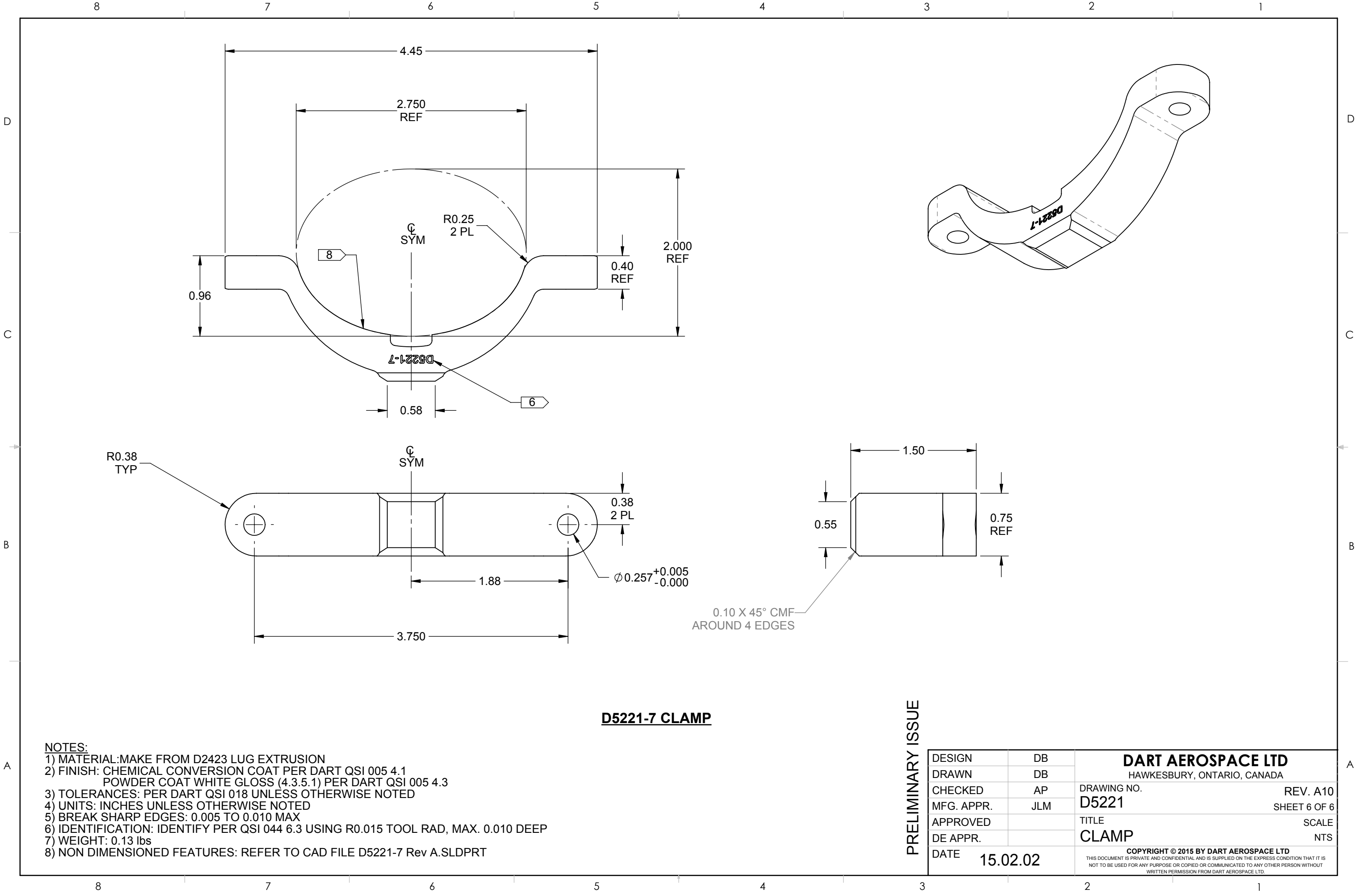
NOTES:

- 1) MATERIAL: MAKE FROM D2423 LUG EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3 USING R0.015 TOOL RAD, MAX. 0.010 DEEP
- 7) WEIGHT: 0.15 lbs
- 8) MASK BEARING BORE PRIOR TO POWDER COAT
- 9) NON DIMENSIONED FEATURES: REFER TO CAD FILE D5221-5 Rev A.SLDPR



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